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FIG.1

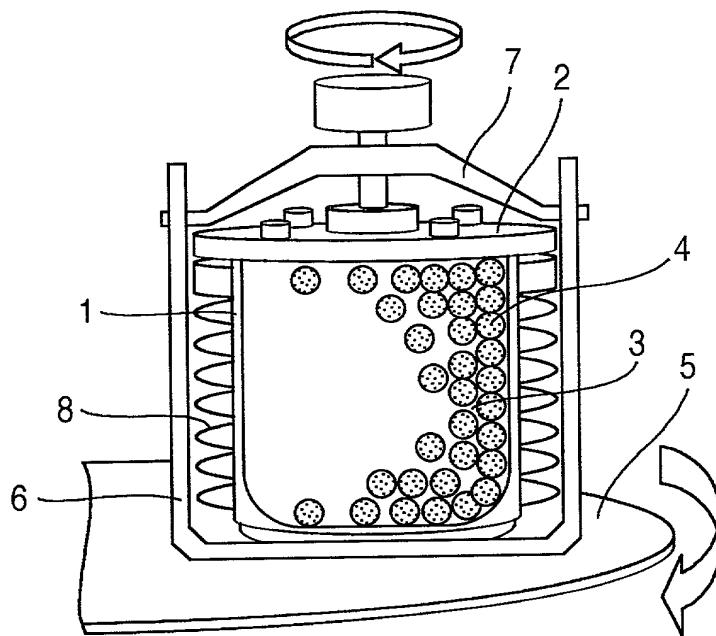


FIG.2

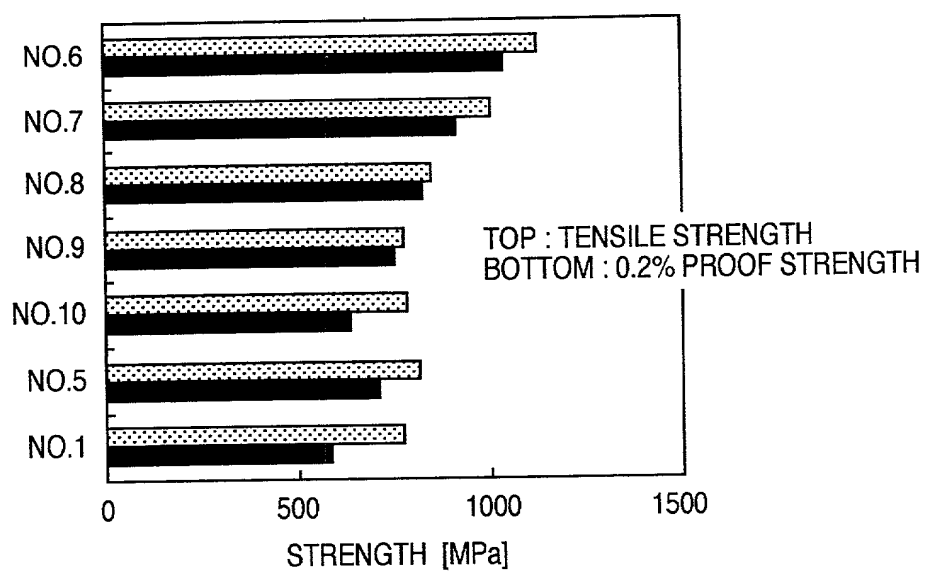


FIG. 3

a) Zr-ADDED MATERIAL

b) Zr-FREE MATERIAL

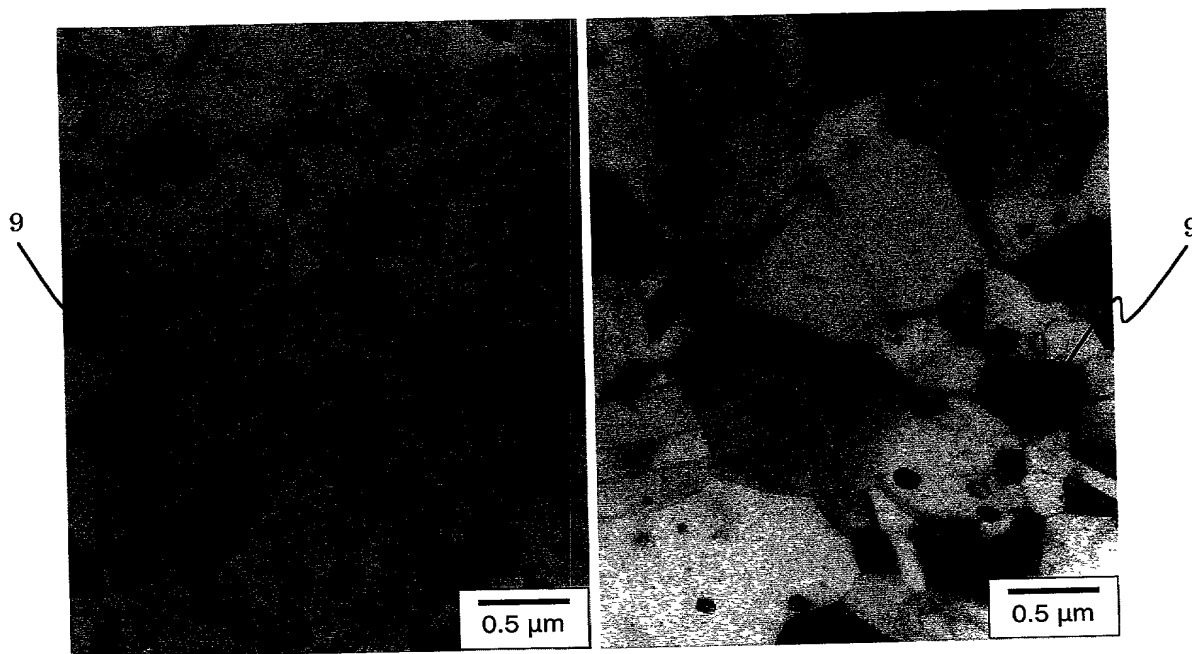


FIG.4

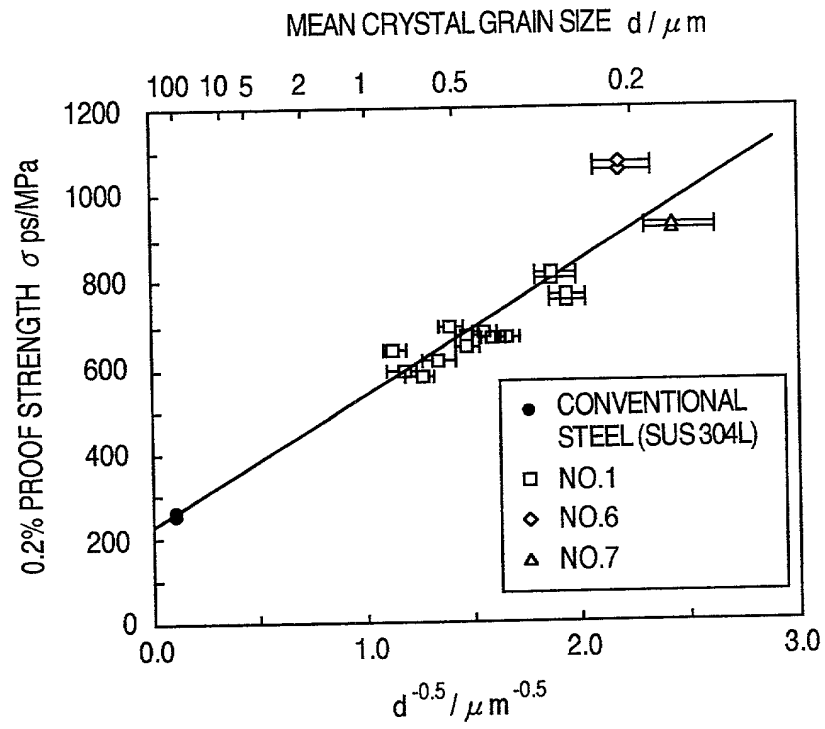
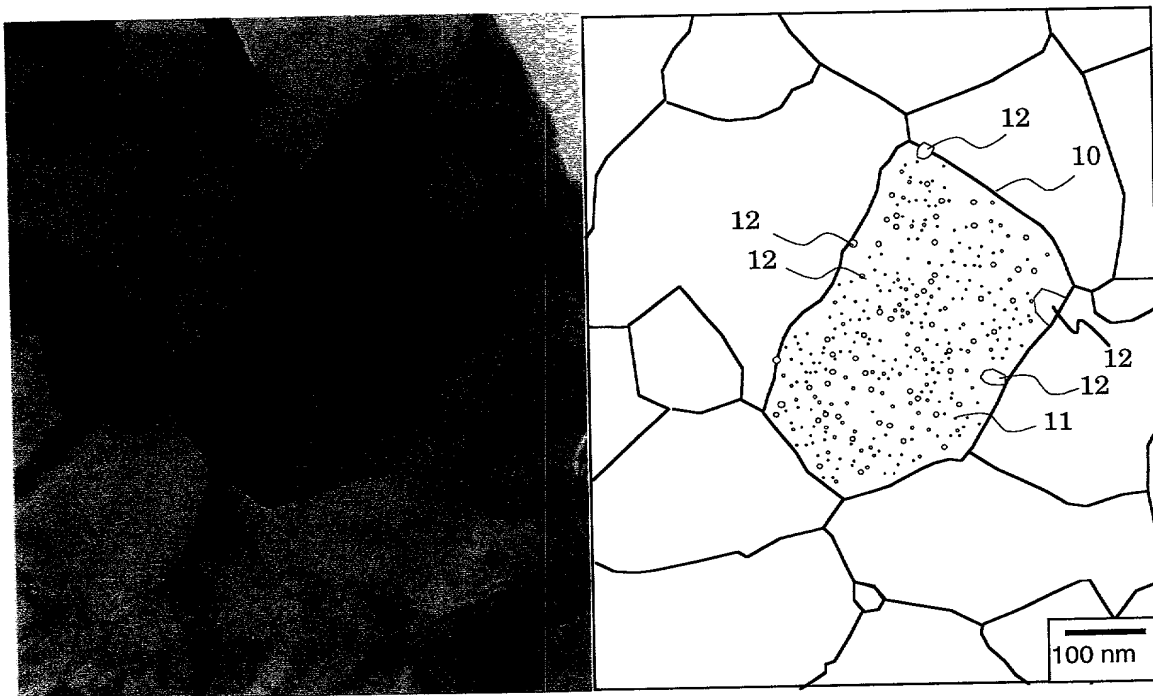


FIG. 5



THE DISPERSED FINE PARTICLES  
ARE ILLUSTRATED IN THE  
CRYSTAL GRAIN IN THE CENTER ALONE

FIG. 6

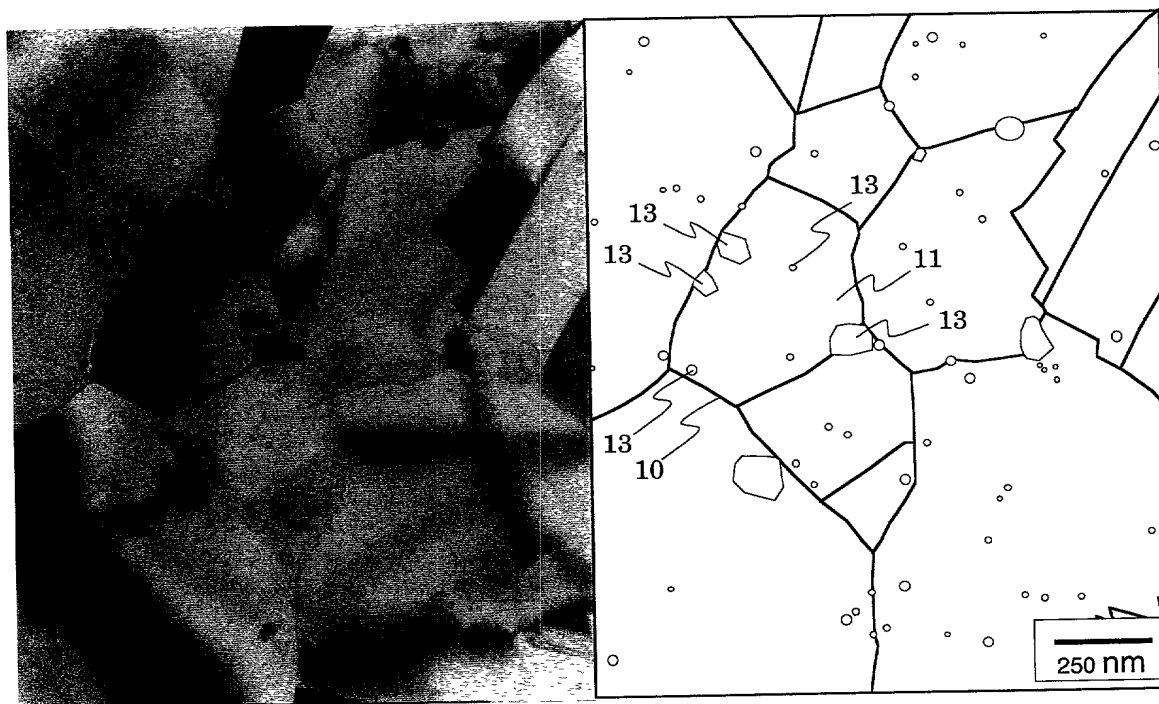


FIG.7

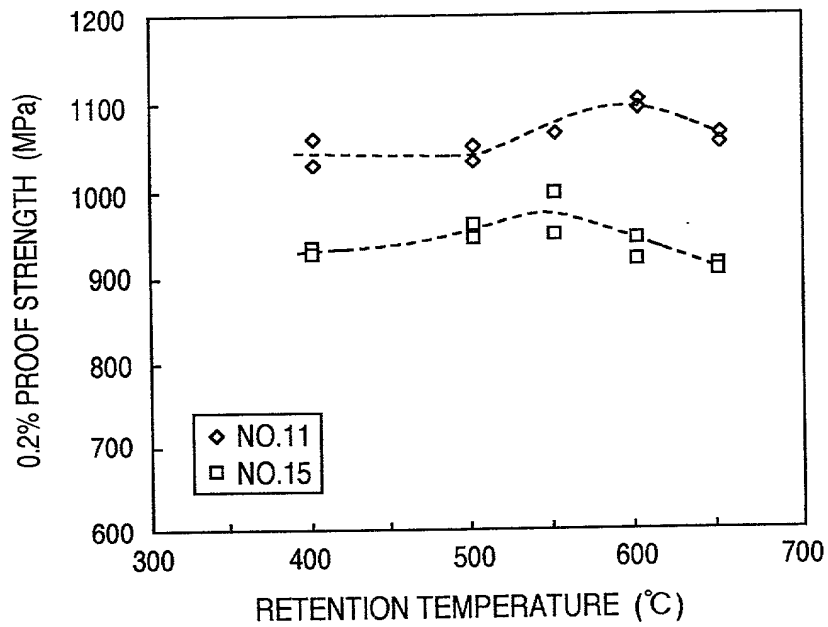


FIG.8

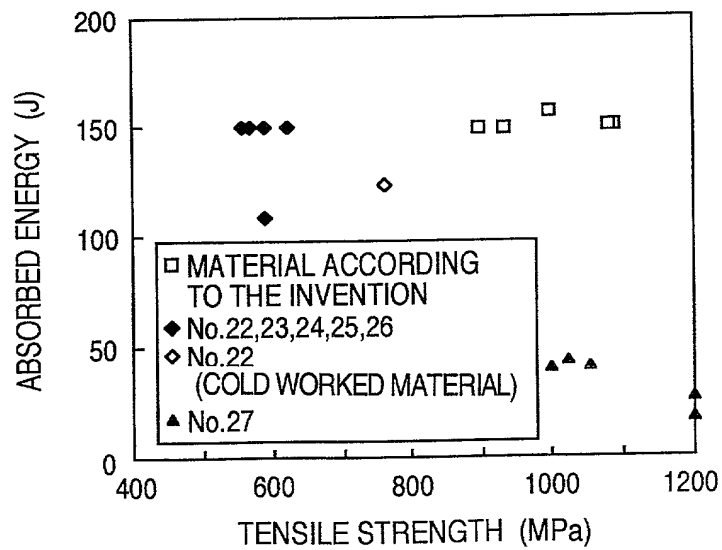


FIG.9

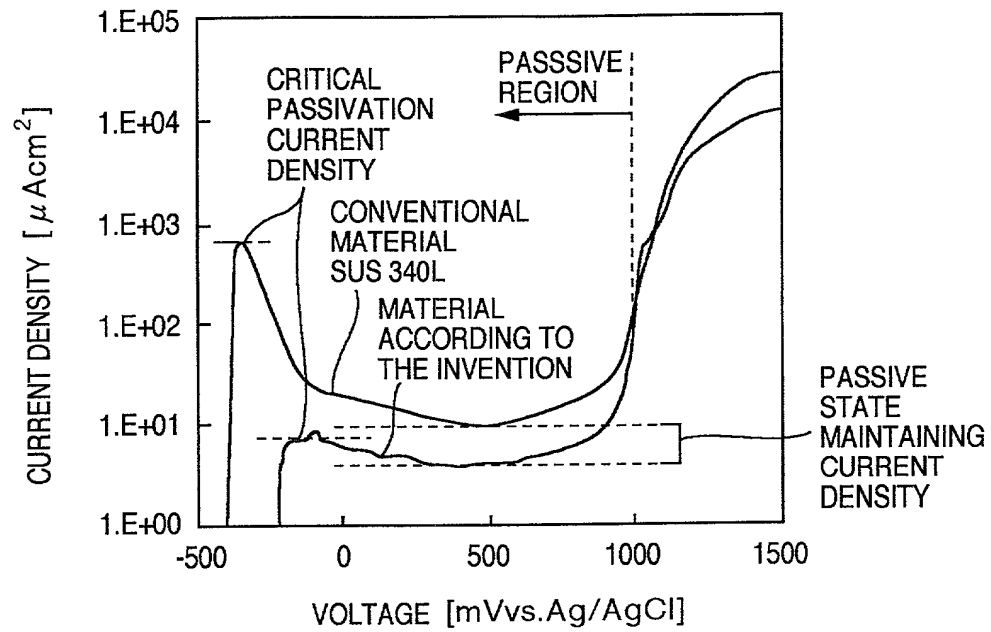


FIG.10

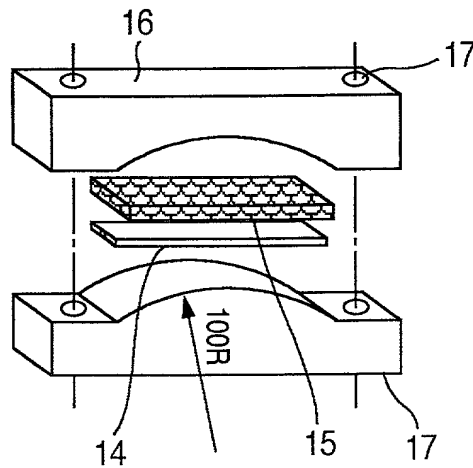


FIG. 11

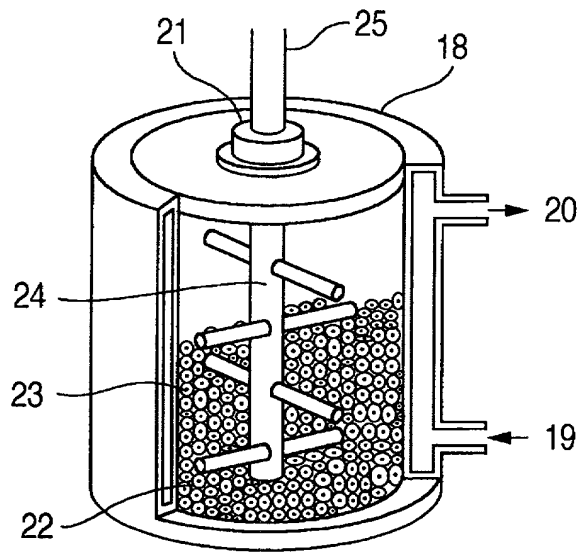
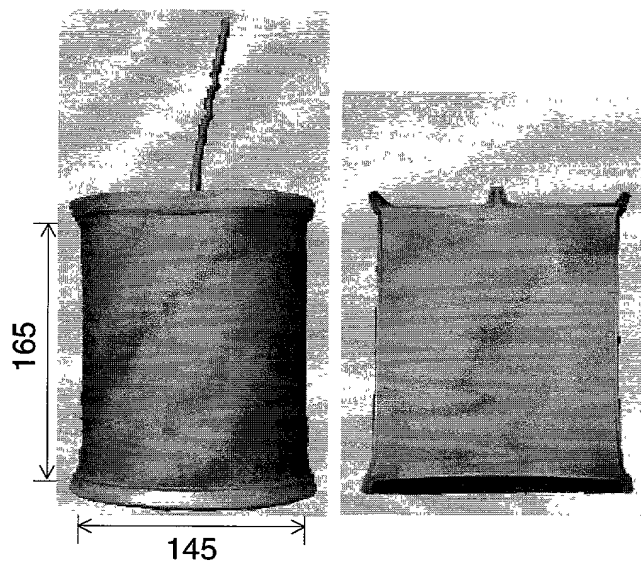


FIG. 12





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FIG. 13

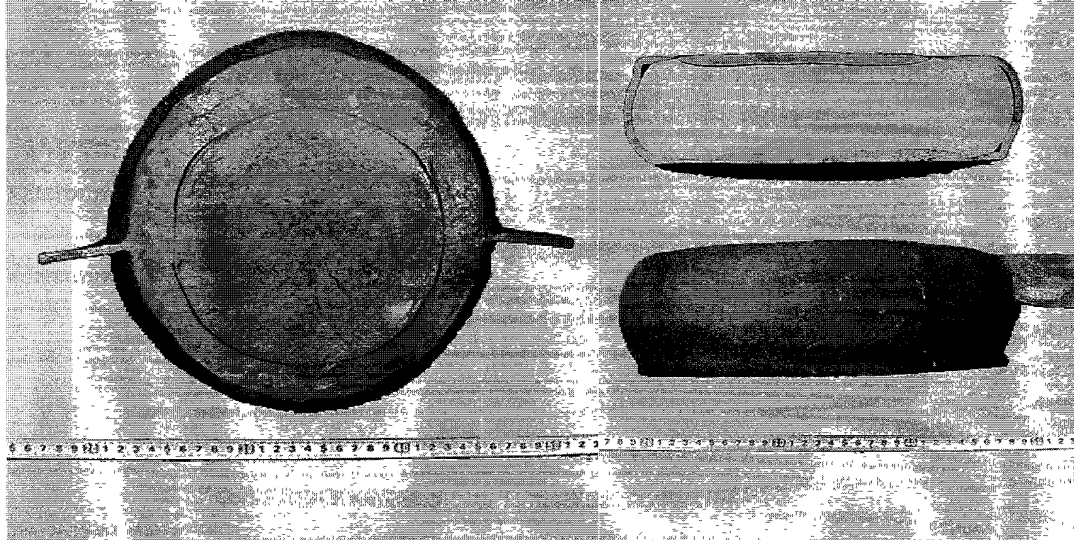


FIG. 14

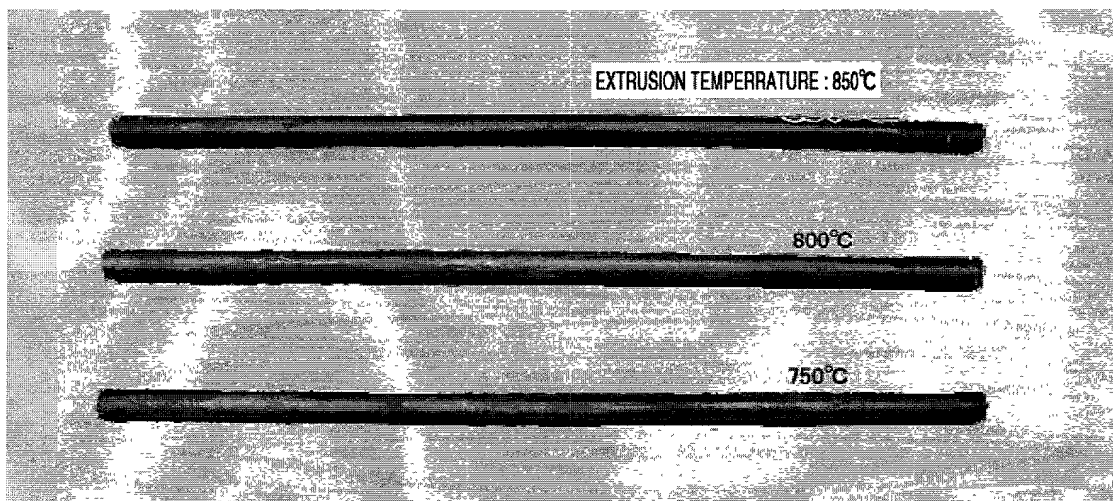


FIG.15

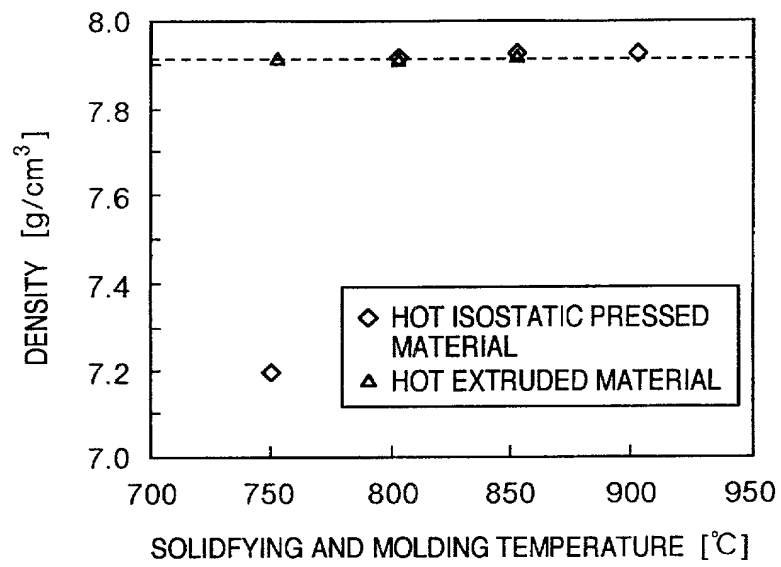


FIG. 16

